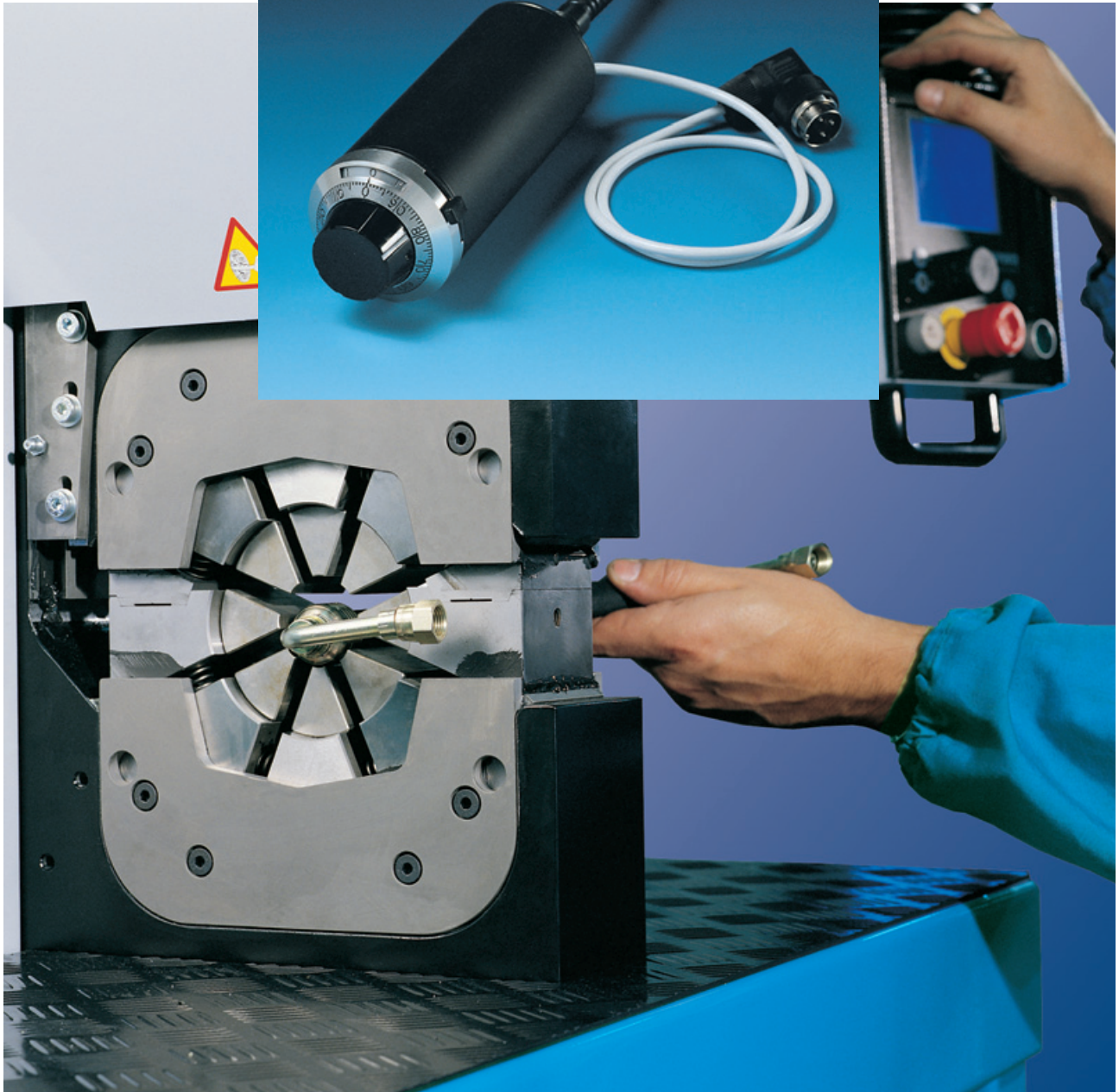


FINN-POWER

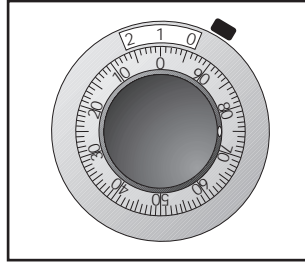
CRIMPING CONTROLS

WHATEVER YOUR
MANUFACTURING NEEDS,
HERE IS THE SOLUTION!





MS control device.



10-turn vernier dial of MS control.

FINN-POWER provides crimping capacity for most varied applications and production types. To ensure that specific application requirements are met, alternative control types are available.

MS MODELS

In MS models, the diameter is set using a 10-turn vernier dial. One turn is equivalent to a 1 mm change in crimping diameter. The diameter can be set with an accuracy of 0.01 mm.

MS models are especially well suited for single piece production e.g. in repair shops.



Finn-Power's IS control used in C2- and in integrated control units.



IS control used in NC- and CC-models.

IS MODELS

IS control is ideal for serial crimping operations, but it can also be used for single piece manufacturing in special cases.

IS is an analogical control which features easy, stepless adjustment of crimping diameter. Potentiometers are used for setting both crimping and retraction diameters.

IS is a user-friendly, reliable solution for crimping control. Manual, semi-automatic or automatic control modes can be selected. Mode selector offers also crimping delay which occurs after the crimping diameter has been reached.



IS control used in C1 control units.



IS control used in P-models.

VS MODELS

VS control is a modern user interface based on icons, a selector and clear, visual indication of all crimping parameters. When the required crimping diameter is given, the interactive VS automatically recommends a die set among those stored in its tool management memory.

Crimping parameters are specified at a tolerance of 0.1 mm. Fine adjustment can be done at a tolerance of 0.01 mm. Up to 200 combinations of retraction diameter/correction requirements/crimping diameter/die set/delay adjustment, can be stored for immediate availability.

VS control makes set-up change a simple matter of seconds. For example, it gives step-by-step instruction for die set change. This means additional flexibility in the manufacturing of short, repeatable series.

IS and VS models feature automatic back stop device as standard.



VS control used in C2- and in integrated control units.



VS control used in NC- and CC-models.



VS control used in C1 control units.



VS control used in P-models.